

finishing systems

robot maestro

the high level complete solution for the painting of window frames



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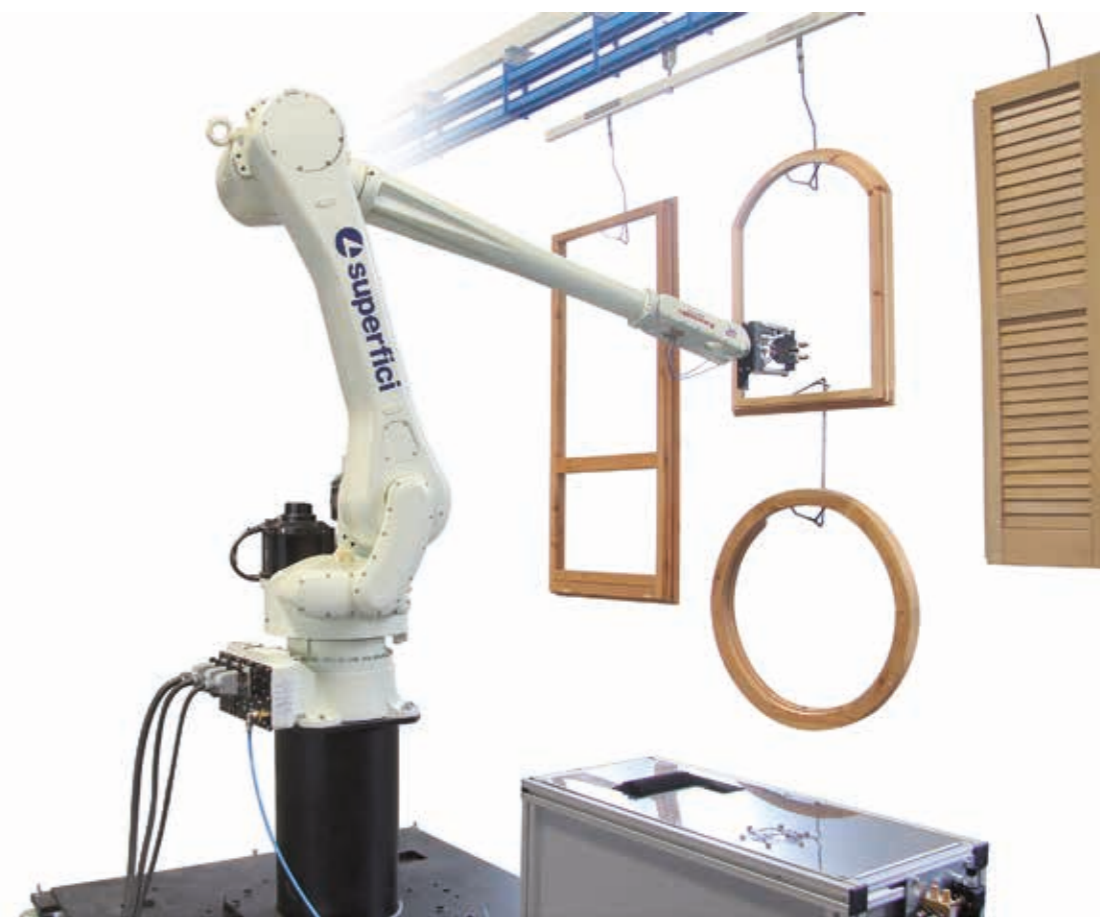
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**BEHIND
IMMENSE
PASSION,
THERE'S A
GREAT
MAESTRO**



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POWERFUL



Reduced spraying time for every item.
Reduced production time for every item.
Less wasted lacquer thanks to the robot's accuracy and restriction of the overspray.

SMART



The system is easily integrated into complete lines with in-line or step-by-step feed.
High versatility in different applications thanks to the automatic fast color change option, even for the small pieces.
Flexible spraying options for different pieces thanks to the optimized gun holding tool.

QUALITY



High quality, uniform application all day long.
Certainty of the lacquer sprayed, guaranteed by the anthropomorphic robot.

SOFTWARE



Ability to manage the work sequence.
Easy and **intuitive graphics**.
Robot can be remotely controlled without the operator present.
Additional axis engineered to achieve a uniform and controlled lacquer application.

100 REASONS TO BUY, 200 REASONS TO ENJOY

TECHNOLOGICAL ADVANTAGES

ROBOT MAESTRO



CAMERA
Robot monitoring and remote control

ANTHROPOMORPHIC ROBOT
6 axes possible to extend to 11



COLOR CHANGE SYSTEM
up to 4 colors connected to a control unit

PRESSURIZATION SYSTEM
airlock with pressurization option for the highest protection



CHAIN CONVEYOR
with work-piece turning device

READING BAR
dimension and shapes pieces coordinated with the robot

SEVENTH AXIS
on the guns holding tool



CLEANING SYSTEM
with flush tank and cleaning brush

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HIGH FLEXIBILITY

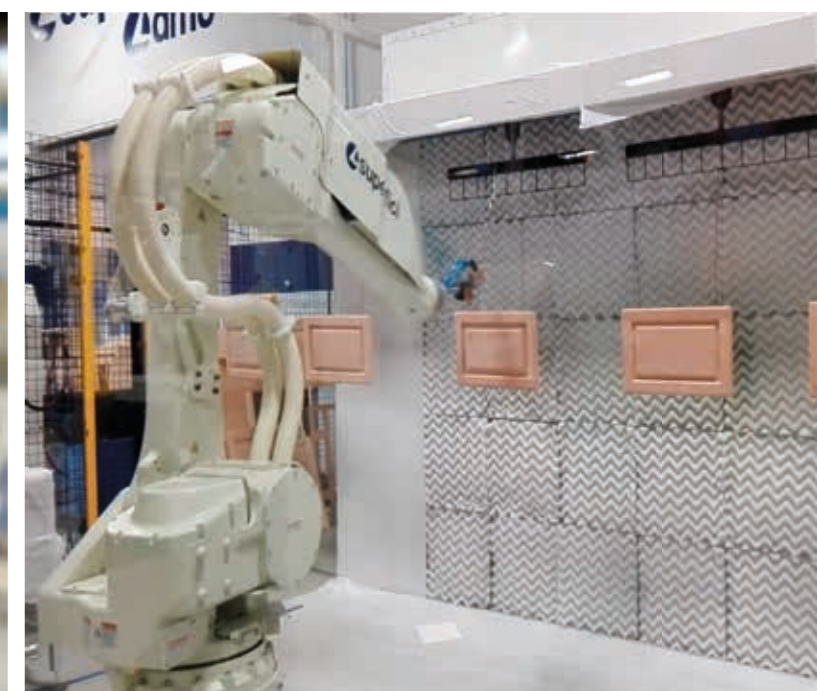
Specially designed to spray large size items. The robot is typically used for window frames but could also be used for many additional applications such as stacks, cabinet doors, and more.



STACKS



CABINET DOORS

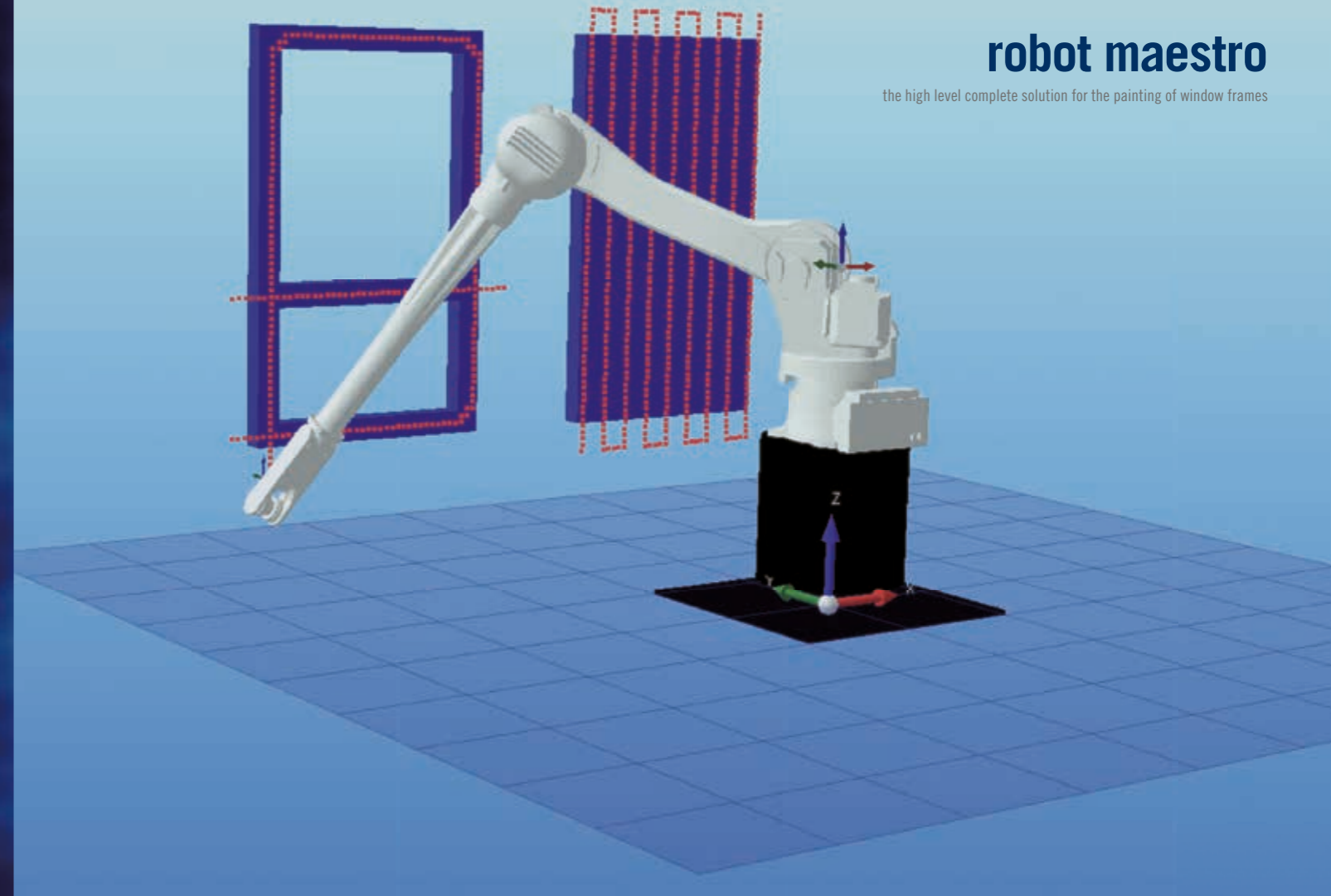


MAESTRO

EASY AND INTUITIVE SOFTWARE

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SOFTWARE FOR ALL FINISHING



Robot easily managed from the homepage, thanks to the intuitive and easy graphics.



Planning of the set of items.



Prompt and clear program customization.



Automatic or manual color change.



Total management of the robot with diagnostic data.



Hand controls and piece tracking.

PLC

Network		PLC to Robot		Robot to PLC		Pieces				
PLC Connection		Ack Prg Recieved		PRG received	Number	Position	Program Received	Part caught	Program Executed	
Commands		Ack Nr Prg Rec.	0	Nr PRG received	1	1				
Ventilation ON/OFF		Piece in box		Ack current piece	2	1				
Piece bypass		Nr entering piece	0	Ack Nr Part Entering	3	1				
Tracking Reset		Ack Part Worked		Piece completed	4	1				
Programs Reset		Ack Nr Part Worked	0	Nr worked piece	5	1				
Jog Forwards		Lid open		Lid Command	6	2000				
Jog Backwards		Piece still in box		Robot alarm	7	3410				
Conveyor Stop		Enable Chase		Rotation request	8	4252				
Open Lid		Rotation OK		Robot waiting	9	6500				
Close Lid		Robot in #start		Brush start	10	7445				
		Ext stop conveyor		Robot Cleaning	11	1				
		External Stop Robot		Cleaning Done	12	1				
				Rest Position	13	1				
				Robot Cycle	14	1				
				Parts to Work	15	1				
				Start Position Error	16	1				
				Reciprocator	17	1				
				Enable Cleaning	18	1				
					19	1				
					20	1				

Program Stop Robot OFF Conveyor OFF

DIODES SCANNING BAR! FOR THE PIECES SCANNING



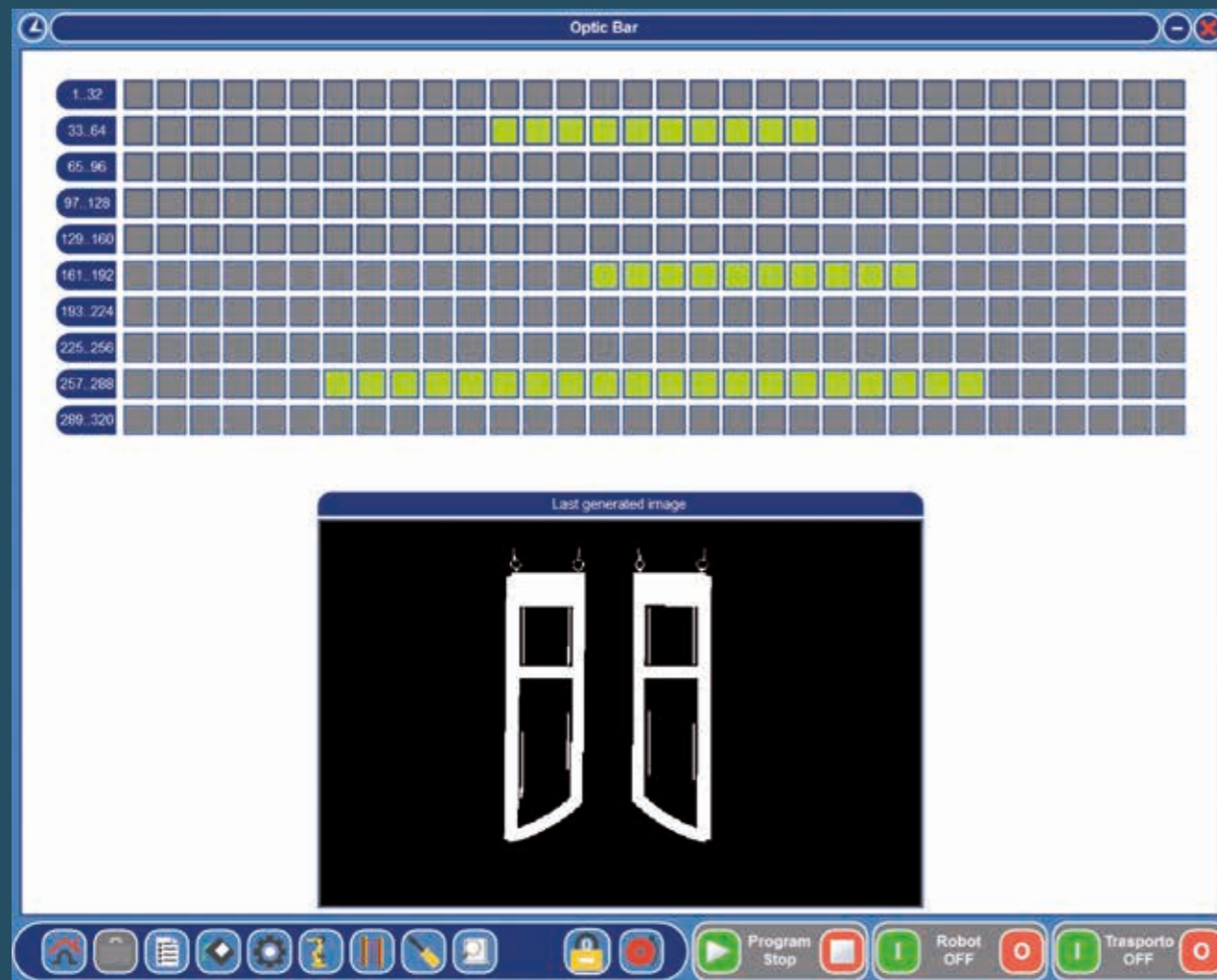
Accurate work-piece scanning to detect the pieces, dimensions, and shapes through the diodes bar with 10mm step
Window frame scanning is sent to the robot control system to optimize the spray

REMOTE EYE TO MONITOR YOUR JOB! CAMERA CONNECTED WITH THE SOFTWARE

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VNC or Teamviewer remote desktop links to visualize the machine interface, assist the operator during work, create recipes, start the machine, and even reset the alarm. Interconnection to a company informatics system through Profibus or Ethernet connection (optional). Monitoring and follow-up of the robot activities (optional).



ACCURACY AND EASE

HIGH PERFORMANCE OF THE ANTHROPOMORPHIC ROBOT

The robot is equipped with a seven-axe gun holder to spray the different areas of window frames for a uniform lacquer application

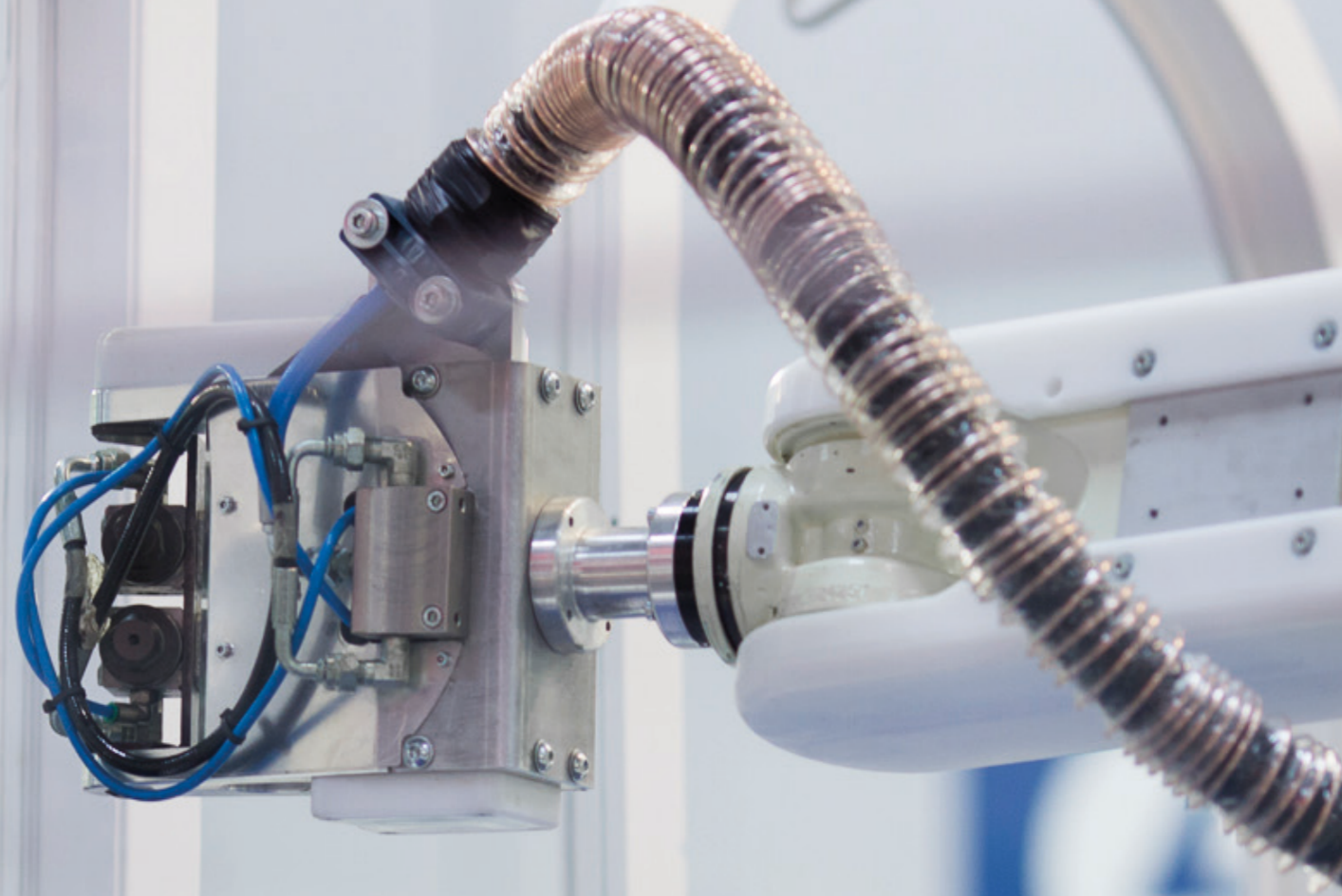
Spraying angle is set from 0° to 90° by the software.

The robot is also equipped with a pressurization system to avoid dust, lacquer, or solvent infiltration.



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COLOR CHANGE ALL THE WAY TO 4 COLORS



FROM ONE APPLICATION TO ANOTHER COLOR CHANGE WITHOUT ANY TROUBLE

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The robot is ready to be equipped with a quick lacquer change complete with flush tank and a programmable gun nozzle cleaning device.

Instant color change during the piece transaction.



Manual or automatic color change with work recipes directly managed by the software for every single piece.





EASY LINE INTEGRATION

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Hang conveyor with automatic rotating device for the flying bar, coordinated with the robot to uniformly spray the window frames on the two sides.





YOUR ART OF FINISHING

**Finishing lines signed off by Superfici
add the most value to your product**

Each Superfici finishing line is made with the most advanced technology and maximum versatility. Each solution is created from innovation and experience to add value to every detail and on any material. Many top brands in the world, which make quality their strong point, have chosen to rely on Superfici.

 **superfici**

THE STRONGEST WOOD TECHNOLOGIES ARE IN OUR DNA

SCM. A HERITAGE OF SKILLS IN A UNIQUE BRAND

Over 65 years of success gives SCM the centre stage in woodworking technology. This heritage results from bringing together the best know-how in machining and systems for wood-based manufacturing. SCM is present all over the world, brought to you by the widest distribution network in the industry.

- 65 years history
- 3 main production sites in Italy
- 300.000 square metres of production space
- 17.000 machines manufactured per year
- 90% export
- 20 foreign branches
- 350 agents and dealers
- 500 support technicians
- 500 registered patents

In SCM's DNA also strength and solidity of a great Group. The SCM Group is a world leader, manufacturing industrial equipment and components for machining the widest range of materials.

SCM GROUP, A HIGHLY SKILLED TEAM EXPERT

INDUSTRIAL MACHINERY

Stand-alone machines, integrated systems and services dedicated to processing a wide range of materials.



WOODWORKING TECHNOLOGIES



TECHNOLOGIES FOR PROCESSING
COMPOSITE MATERIALS, ALUMINIUM,
PLASTIC, GLASS, STONE, METAL

IN INDUSTRIAL MACHINES AND COMPONENTS

INDUSTRIAL COMPONENTS

Technological components for the Group's machines and systems, for those of third-parties and the machinery industry.



SPINDLES AND TECHNOLOGICAL
COMPONENTS



ELECTRIC PANELS



METALWORK



CAST IRON